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1270 Aberdeen St
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D412-704-141
Job Sheet 190691



Part No: D412-704-141

Job Qty: 1 pcs

Part Name: Pedal Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/13/19

Job Tracking No:

Due Date: 2/26/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 12-03-21 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1 pcs		2/26/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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Container No: S163825

Part: D412-704-141

Job No: 190691

Serial No/Batch: S163825

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93-34 Issue 2 Ref FAA STC SR009571

				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
110 Small Fab - 2 - B4B	1 pcs	2/26/19	0.00 0.54	Small Fab - 3 - B4B	DAS
				Small Fab - 4 - B4B	36
				Small Fab - 5 - B4B	9-88
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				QC 5 - 10	
				QC 5 - 12	
120 QC 5	1 pcs	2/26/19	0.00 0.00	QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 42	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	MAR 19 2019
				QC 5 - 50	DAS
				QC 5 - 30	40
					9-89
122 Packaging 1-1 - Pick Kit - B4B	1 pcs	2/26/19	0.00 0.00	Packaging 1 - 1 - B4B	
				Packaging 1 - 2 - B4B	
				Packaging 1 - 3 - B4B	
				Packaging 1 - 4 - B4B	
				Packaging 1 - 5 - B4B	
				Packaging 1 - 6 - B4B	
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	54 MAR 19 2019
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	

				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
126 QC 4	1 pcs	2/26/19	0.00 0.00	QC 4 - 26	
				QC 4 - 28	
				QC 4 - 42	
				QC 4 - 58	
				QC 4 - 6	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	1 pcs	2/26/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	2/26/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	
Part Op 100 - Pick Kit Descriptions: 110 - Small Fab 120 - QC5- Inspect part completeness to step on W/O 122 - Pick Kit 126 - QC4- 100% Inspect kits for completeness 130 - Identify as per dwg & Stock Location: 140 - QC21- Final Inspection - Work Order Release					

008735

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	2 1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5157517
AN315-4R	Nut	2 1 Ea (1 ea)	100-Packaging 1 - Pick Kit	FM 128978
AN4-10A	Bolt	2 1 Ea (1 ea)	100-Packaging 1 - Pick Kit	509908
AN4-12A	Bolt	4 2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5109960
D3204-041	Release Pedal Assembly	2 1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5161844
D3205-1	Pedal Bracket	2 1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5186141
D3205-3	Back Plate	2 1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5109729
D3206-1	Pedal Arm	2 1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5061842
D3209-041	Bracket Assembly	2 1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5109651
D4610-5	Shim	2 1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5100887
D4611-1	Bushing	2 1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5156002
MS20002-4	Washer	2 1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5121114
MS20004-24	Bolt	2 1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5160328
MS21042L3	Nut	2 1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5157462
MS21042L4	Nut	10 5 Ea (5 ea)	100-Packaging 1 - Pick Kit	5149814
MS24694-S104	Screw	2 1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5160253
MS9519-10	Bolt	2 1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5058144
NAS1149D0332J	Washer	8 4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5174850
NAS1149D0416J	Washer	4 2 Ea (2 ea)	100-Packaging 1 - Pick Kit	FM 131511
NAS1149D0463J	Washer	26 13 Ea (13 ea)	100-Packaging 1 - Pick Kit	5150216
AN3-6A	Bolt	4 2 Ea (2 ea)	122-Packaging 1-1 - Pick Kit - B4B	5149199
MS21042L3	Nut	4 2 Ea (2 ea)	122-Packaging 1-1 - Pick Kit - B4B	5157462
NAS1149D0363J	Washer	10 5 Ea (5 ea)	122-Packaging 1-1 - Pick Kit - B4B	5152662

4 each

2 each

5 each

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN3-10A	1	205	0
	AN315-4R	1	46	0
	AN4-10A	1	127	0
	AN4-12A	2	180	0
	D3204-041	1	4	0
	D3205-1	1	12	0
	D3205-3	1	16	0
	D3206-1	1	12	0
	D3209-041	1	10	0
	D4610-5	1	13	0
	D4611-1	1	0	0
	MS20002-4	1	55	0
	MS20004-24	1	6	0
	MS21042L3	1	2,644	0
	MS21042L4	5	2,811	0
	MS24694-S104	1	5	0
	MS9519-10	1	13	0
	NAS1149D0332J	4	2,642	0
	NAS1149D0416J	2	2,136	0
122-Packaging 1-1 - Pick Kit - B4B	NAS1149D0463J	13	3,654	0
	AN3-6A	2	495	0
	MS21042L3	2	2,644	0
	NAS1149D0363J	5	1,763	0

Part Specifications

Specifications could not be found.

Plex 2/13/19 11:07 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

25.4 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -041	Qty -141	Qty -043	Qty -045	Part Number	Description
X							D412-704-011	COPILOT'S EMERGENCY CARGO RELEASE KIT (210/212/214)
	X						D205-704-013	COPILOT'S EMERGENCY CARGO RELEASE KIT (205)
		X					D412-704-015	COPILOT'S EMERGENCY CARGO RELEASE KIT (412)
1	1		X				D412-704-041	PEDAL ASSEMBLY (205/210/212/214)
		1		X			D412-704-141	PEDAL ASSEMBLY (412)
	1				X		D205-704-043	CABLE ASSEMBLY (205)
1		1				X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
			1	1			D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)
			1	1			D3205-1	PEDAL BRACKET (OR ECM 999703-1)
			1	1			D3205-3	BACK PLATE (OR ECM 999709-5)
			1	1			D3206-1	PEDAL ARM (OR ECM 999704-1)
		1					D3206-3	PEDAL ARM
	1						D3207-1	BRACKET
	1						D3207-3	BRACKET
1		1					D3207-5	BRACKET
1	1	1					D3207-7	PACKER
		1					D3207-9	BRACKET
1							D3207-11	BRACKET
1	1	1					D3208-1	DOUBLER (OR ECM 999709-1)
1	1	1					D3208-3	PEDAL MOUNT ANGLE (OR ECM 999709-7)
		1					D3208-5	MOUNT ANGLE
1	1	1					D3208-7	FILLER (OR ECM 999709-3)
1		1					D3208-9	DOUBLER
1		1					D3208-11	FILLER
			1	1			D3209-041	BRACKET ASSEMBLY (OR BHT 204-070-993-001)
1	1	1					D3214-1	PLACARD (OR ECM 999712-1)
					1		D3217-1	CABLE
						1	D3217-3	CABLE
					1	1	D3257-1	FITTING
					1	1	D3258-1	ANGLE BRACKET
		1					D4610-1	DOUBLER
		1					D4610-3	DOUBLER
			1	1			D4610-5	SHIM
		1					D4610-7	COVER
				1			D4611-1	BUSHING
		1					D4622-1	PLACARD
		1					D4622-3	PLACARD
			1	1	1	1	AN3-10A	BOLT
			1	1			AN315-4R	NUT
					1	1	AN3-5A	BOLT
			2	2			AN3-6A	BOLT
			1	1			AN4-10A	BOLT
			2				AN4-11A	BOLT
				2			AN4-12A	BOLT
			1				AN4-13A	BOLT
				1			MS20002-4	WASHER

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ICA-D412-704

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Qty -011	Qty -013	Qty -015	Qty -041	Qty -141	Qty -043	Qty -045	Part Number	Description
				1			MS20004-24	BOLT
			3	3	2	2	MS21042L3	NUT (OR MS21042-3)
			5	5			MS21042L4	NUT (OR MS21042-4)
4	4	4					MS21919DG5	CLAMP
			1				MS24694-S102	SCREW
				1			MS24694-S104	SCREW
	2						MS35489-10	GROMMET
		1					MS35489-149	GROMMET
			1	1			MS9519-10	BOLT
			4	4	2	2	NAS1149D0332J	WASHER (OR AN960JD10L)
			5	5	2	2	NAS1149D0363J	WASHER (OR AN960JD10)
			3	2			NAS1149D0416J	WASHER (OR AN960JD416L)
			14	13			NAS1149D0463J	WASHER (OR AN960JD416)
					3	3	NAS509-3	NUT

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25-00-00

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